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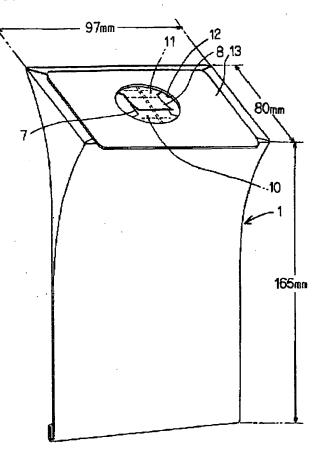
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INT.CL.

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TITLE

DUST BAG FOR VACUUM CLEANER



ABSTRACT :

PROBLEM TO BE SOLVED: To provide a dust bag for a vacuum cleaner, which has sufficient check valve function and excellent sealing performance, and can be mounted easily to a blowing cylinder of a vacuum cleaner body.

SOLUTION: Upper pieces of right and left body parts of a bag body 1 made of permeable material are folded inward so as to face each other. Upper pieces of front and rear body parts, wherein front and rear flap pieces 7 and 8 which are formed between two slits from an upper edge are formed, are folded forward and back ward so as to face each other. The front and back flap pieces 7 and 8, and a part excluding a vicinity thereof are adhered to the right and left upper pieces so that an upper bottom is formed. And right and left flap pieces 10 and 11 are formed between two slits formed from opposite edges in non-adhered parts of the upper pieces of the front and rear body parts of the right and left upper pieces. A mouth paper 13, which is formed of a boxboard and has a blowing port 12 in the center so as to generally surround the front, rear, right and left flap pieces, is adhered to the upper bottom.

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